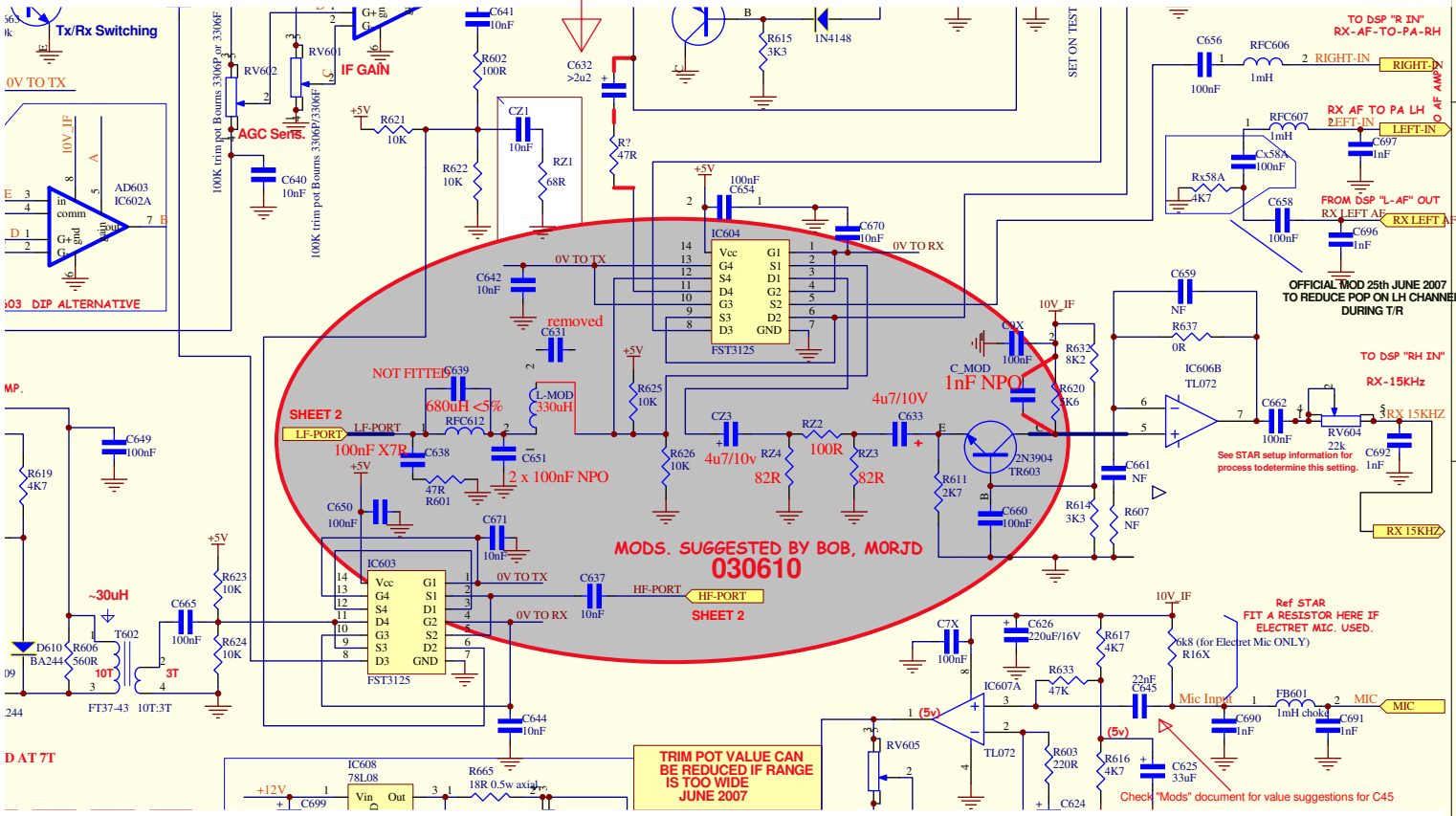
C632 changed
and 47R fitted in series
(need to stand parts and join in centre



Also, refer to current 'Modification list' (by Bob, MORJD).